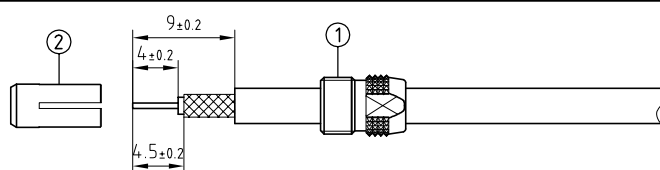
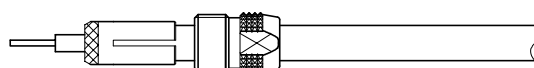


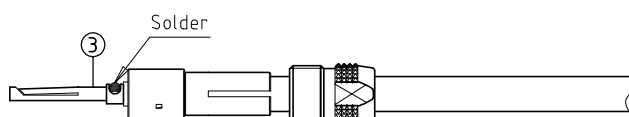
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Earthing crown	: Cu-Be (UNS C17300)	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulators	: PTFE	-
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 27874)
Locking washer	: Bronze (UNS C52100)	Nickel plated (FS-QQ-N-290A)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



1. Strip the cable according to the given dimensions . Slide it into the collet nut① and the collet②.



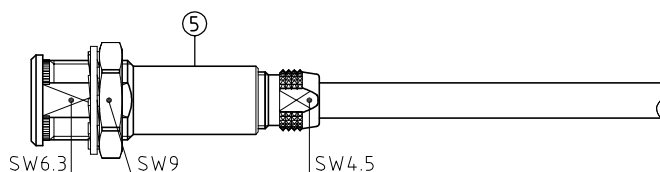
2. Fold screen back over the extremity of the collet .



3. Fit the conductor into the subassembly with contact③ until the insulating sleeve touches the dielectric and one can see the conductor in the contact hole and solder .

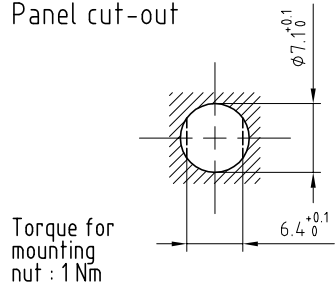


4. Slide the subassembly insulator④ onto the contact . Push the collet against the center-piece whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen .



5. Drill the panel hole and install the connector with the appropriate tool . Next slide the insulator assembly into the socket shell⑤ and screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.25Nm .

Panel cut-out



Flat spanner

: DCP.99.045.TC

Fixed socket with nut fixing , with cable collet and nut .

Series 00 , coaxial (50Ω)

ETUDE N° E9298

Echelle

Dessiné

13.02.2017

OVU / NHA

Contrôle

13.02.2017

NHA / ATVI

Modif.

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13.02.2017/ OVU



LEMO

CH-1024 Ecublens

PSA.00.250.CTLC__