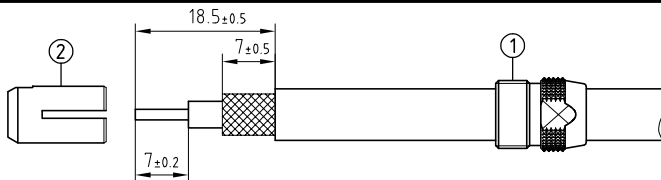
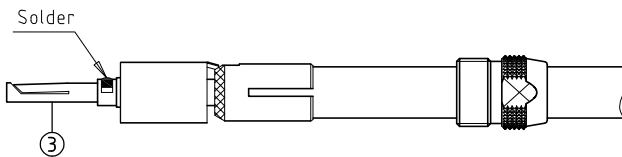


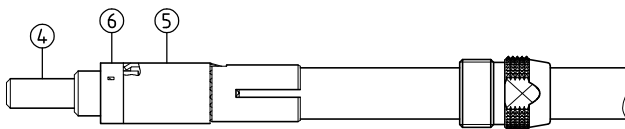
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Earthing crown	: Bronze (UNS C54400)	Gold plated (ISO 27874)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulators	: PTFE	-
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 27874)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



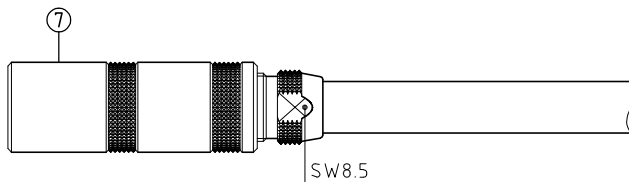
1. Strip the cable according to the given dimensions . Slide it into the collet nut ① and the collet ②.



2. In case of a screened cable , fold screen back over the extremity of the collet . Fit the conductor into the subassembly with contact ③ until the insulating sleeve touche the dielectric and one can see the conductor in the contact hole and solder.



3. Slide the subassembly insulator ④ onto the contact , locate the key of center-piece ⑤ with the keyway on the insert metal ring ⑥. Push the collet against the center-piece align the key of the center-piece with the slot of the collet and move them together whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess braid .



4. Next slide the socket shell ⑦ over the insulator assembly by holding the collet . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 1.5Nm .

Free socket , with cable collet
and nut .
Series 1S , coaxial (50Ω)

ETUDE N° E9644-E7195-E7210

Echelle —	Dessiné	29.10.2018	OVU / NHA
	Contrôle	29.10.2018	NHA / ATVI
	Modif.	00	29.10.2018/ OVU



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