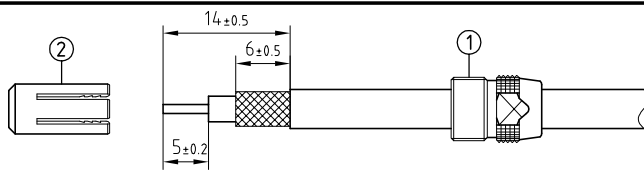
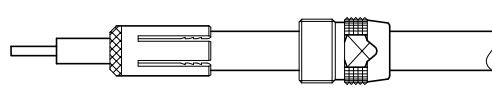


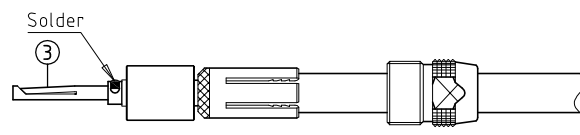
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Earthing crown	: Bronze (UNS C54400)	Gold plated (ISO 4523)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulators	: PTFE	-
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 4523)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



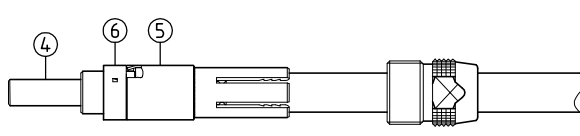
1. Strip the cable according to the given dimensions . Slide it into the collet nut ① and the collet ②.



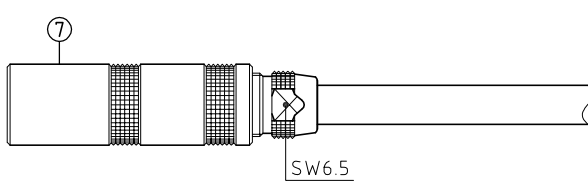
2. Fold screen back over the extremity of the collet .



3. Fit the conductor into the subassembly with contact ③ until the insulating sleeve touches the dielectric and one can see the conductor in the contact hole and solder .



4. Slide the subassembly insulator ④ onto the contact , locate the center-piece ⑤ of the split insert carrier over the shoulder and key on the insert metal ring ⑥. Push the collet against the center-piece whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen .



5. Next slide the socket shell ⑦ over the insulator assembly by holding the collet . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.5Nm .

Straight socket , with cable collet .
Series 0S , coaxial (50Ω)

ETUDE N°

Echelle	Dessiné	08.10.2010	OVU / JPBA
	Contrôle	08.10.2010	JPBA / ATVI
	Modif.	00	08.10.2010 / OVU