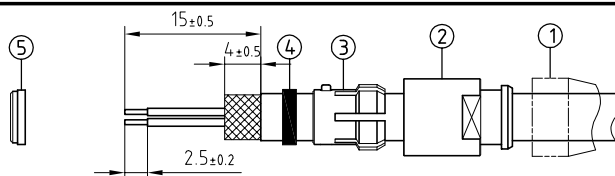
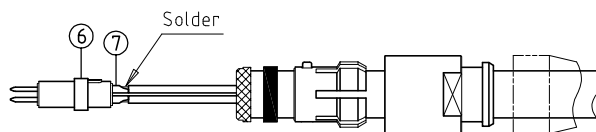


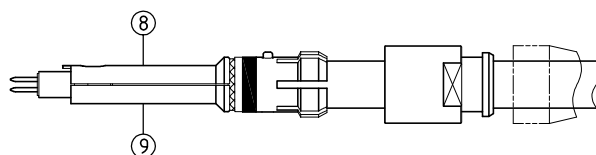
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Coupling nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Retaining ring	: Stainless steel (AISI301)	-
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Oversize collet sleeve	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PEEK	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Gland	: Viton (FPM)	-
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
O-rings	: Viton (FPM)	-
Bend relief	: Polyurethane	Various colors



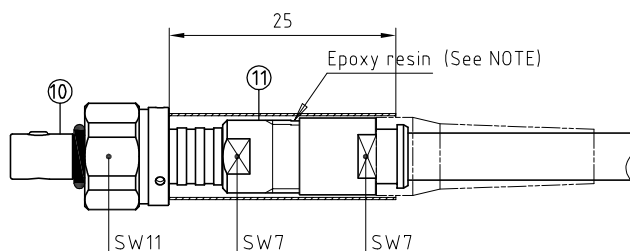
1. Strip the cable according to the given dimensions . (The end of the cable jacket must be cut properly) . Slide it into the bend relief①, the collet nut②, the collet③, the gland④ and the earthing cone⑤.



2. In case of a screened cable , fold screen back over the extremity of the earthing cone . Arrange the conductors according to the insulator⑥ marking by avoiding to twist them . Fit conductor into the contacts⑦ and solder . Verify that insulator and insulation remain clean .



3. Locate the slotted upper half⑧ of the split insert carrier over the shoulder and key on the insulator then align and press together the other half⑨ to form a complete cylinder . Push the earthing cone against the insert carriers whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen . Push the gland , and collet against the earthing cone . Push the cable forward and verify that cable jacket is located under the gland .



4. Next slide the plug shell⑩ fitted with the oversize collet⑪ over the insulator assembly making sure that the key on the insert carrier goes into the keyway inside the shell . Locate the key of the collet into the slot the oversize collet . Finally screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0,7Nm . Slide the bend relief onto the collet nut . Cover the rear of connector and the cable with the piece of heat shrink tubing (we recommend RAYCHEM Atum-9/3-0 not supplied) as shown .

NOTE : In order to guaranty performances under under high pressure conditions , the space around the collet , the inside of the collet nut and the thread of collet nut must be filled with an epoxy resin before tightening .

Coupling nut torque 0.5Nm

Flat spanners set : DCP.91.001.TN

Straight plug , with key (G) , with antirrotating cable collet , glands , oversize and nut for bend relief . Series 03 , multipole (4)

Echelle	Dessiné	28.09.2017	OVU / NHA
	Contrôle	10.10.2017	NHA / ATVI
Modif.	01	10.10.2017/ OVU	

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