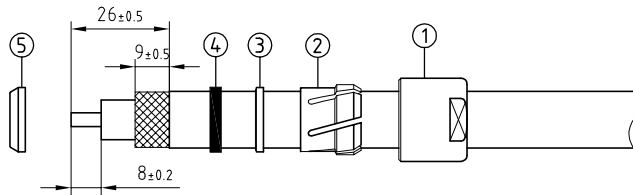
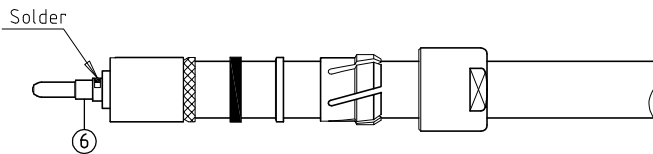


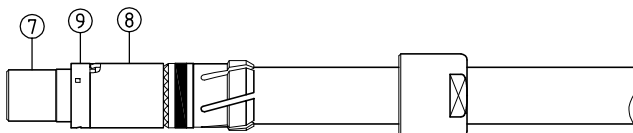
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Chrome plated (FS-QQ-C-320B)
Inner shell	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulators	: PTFE	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Clip	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Gland	: Silicone (SI)	-
Cable of release	: Stainless steel (AISI316)-PVC	-
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



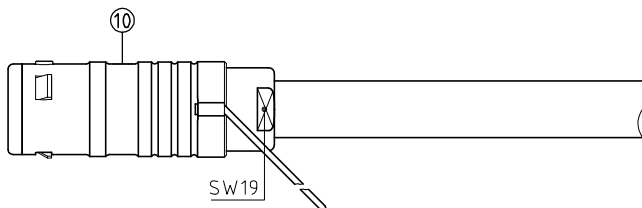
1. Strip the cable according to the given dimensions . (The end of the cable jacket must be cut properly) . Slide it into the collet nut①, the collet②, the ring③, the gland④ and the earthing cone⑤.



2. In case of a screened cable , fold screen back over the extremity of the earthing cone . Fit the conductor into the subassembly with contact⑥ until the insulating sleeve touche the dielectric and one can see the conductor in the contact hole and solder.



3. Slide the subassembly insulator⑦ onto the contact , locate the center-piece⑧ of the split insert carrier over the shoulder and key on the insert metal ring⑨. Push the earthing cone against the center-piece whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen . Push the gland , the ring and collet against the earthing cone . Push the cable forward and verify that cable jacket is located under the gland .



4. Next slide the plug shell⑩ over the insulator assembly . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 5Nm .

Straight plug , with key (G) , with cable collet and nut , with lanyard release .
Series 4K , coaxial (50Ω)

ETUDE N° E2331

Echelle	Dessiné	08.04.2015	OVU / NHA
	Contrôle	08.04.2015	NHA / ATVI
	Modif.	00	08.04.2015/ OVU



LEMO

CH-1024 Ecublens

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