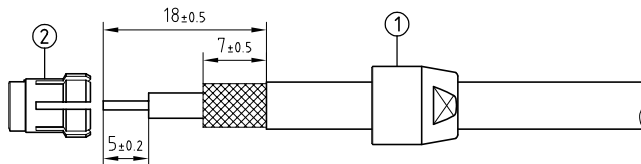
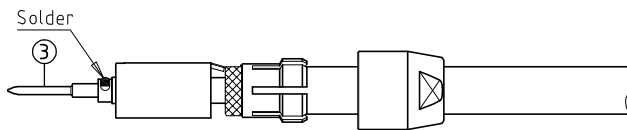


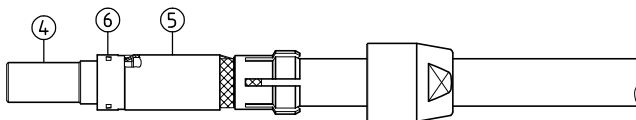
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulators	: PEEK	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



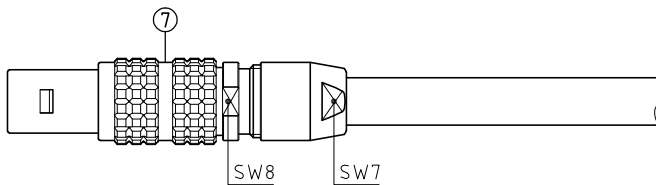
1. Strip the cable according to the given dimensions . Slide it into the collet nut ① and the collet ②.



2. Fold screen back over the extremity of the collet . Fit the conductor into the subassembly with contact ③ until the insulating sleeve touches the dielectric and one can see the conductor in the contact hole and solder .



3. Slide the subassembly insulator ④ onto the contact , locate the slotted of the center-piece ⑤ with the slot of insert metal ring ⑥. Align the key of the center-piece with the keyway in the collet and move them together whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen .



4. Next slide the plug shell ⑦ over the insulator assembly by holding the collet . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.5Nm .

Flat spanners set : DCP.91.001.TN

**Straight plug , with cable collet and nut .
Series 0S , coaxial (50Ω)**

Echelle —	Dessiné	21.01.2019	OVU / NHA
	Contrôle	21.01.2019	NHA / ATVI
	Modif.	00	21.01.2019 / OVU

ETUDE N° E6383-E7112-E9300-E10966-E6040-E7195



LEMO

LEMO SA
Chemin des Champs-Courbes 28
1024 Ecublens - SWITZERLAND

Tel. (+41 21) 695 16 00
email : info@lemo.com
www.lemo.com

FGZ.0S.250.CLAD__