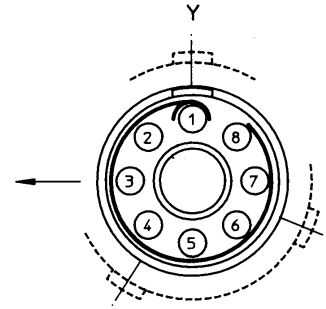
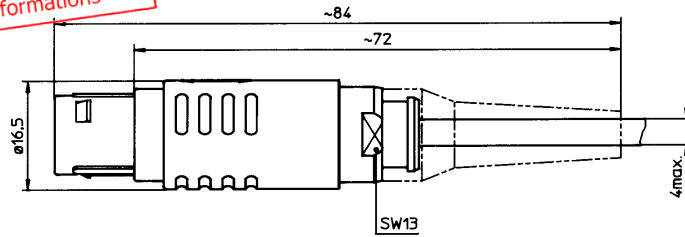
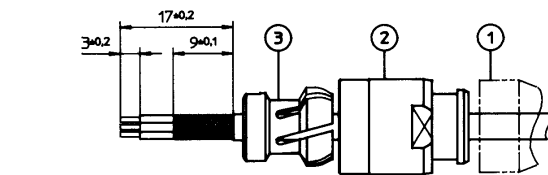


EXCLUSIVITY

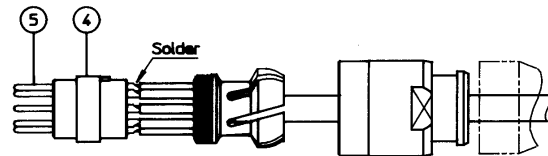
Please contact
sales-hq@lemo.com
for more informations



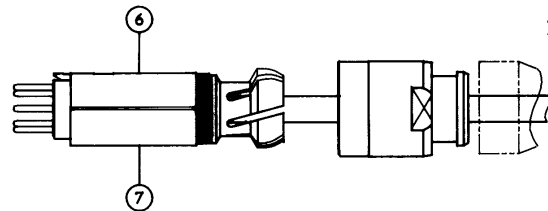
Shell	: PSU	White
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: PSU	White
Insulator	: PEEK	
Male contact	: Brass (UNS C38500)	Gold plated (MIL-G-45204C Type I Class1)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Strain relief (To order separately)	: Polyurethan (NCS : Customer color)	Part number : GMA.2B.040.DW



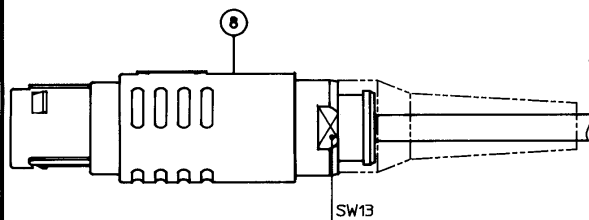
1. Strip the cable according to the given dimensions . Slide it into the strain relief ①, collet nut ② and collet ③ .



2. In case of a screened cable , fold screen back over the extremity of the collet . Arrange the conductors according to the insulator ④ marking by avoiding to twist them . Fit conductors into contacts ⑤ , and solder . Verify that insulator and insulation remain clean .



3. In case of a screened cable , check that the screen which is folded back over the collet is clear of its keyway . Locate the upper half ⑥ of the split insert carrier over the shoulder and key on the insulator then align and press together the other half ⑦ to form a complete cylinder . Align the key of the insert carrier with the keyway in the collet and move them together whilst checking that the screen is being clamped around the whole circumference .



4. Next slide the plug shell ⑧ over the insulator assembly making sure that the key on the insert carrier goes into the appropriate keyway (under the color point) inside the shell . Ensure that the internal components do not rotate in the shell and finally screw the collet nut and tighten to the maximum torque value of 0,5Nm , Secure with an adhesive (Vibra-tite VTCS-6 clear , e.g.) . Fit the strain relief onto the collet nut .

Straight plug with keys (Y) , cable collet and nut for strain relief .
Serie 2B , multipole (8)

ETUDE N° 2337

Echelle	Dessiné	29.09.95	O.V / M.K
	Contrôle	29.09.95	<i>[Signature]</i>
Modif.	00	29.09.95 / O.V	



1024 Ecublens



FGY.2B.3G8.PLAD4MB