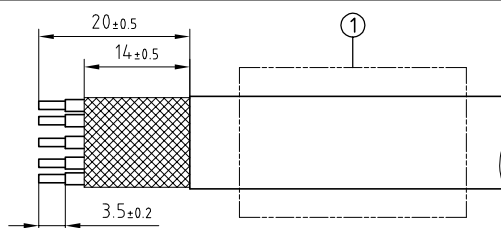
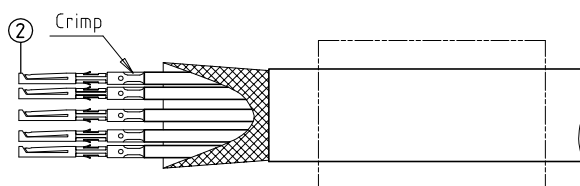


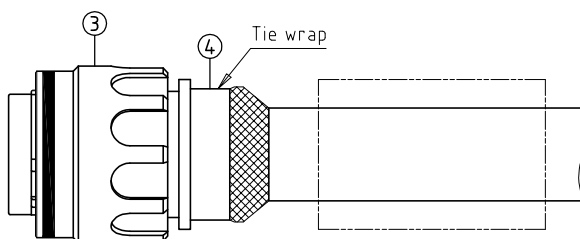
Outer shells	: Aluminium (AA 6262A) or (AA 6023) Anthracite nickel	
Latch nut	: Aluminium (AA 6262A) or (AA 6023) Anthracite nickel	
Insulator	: PEEK	-
Ratchets	: PEEK-Carbon	-
Grommet	: Fluorosilicone (FVMQ)	Red
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 4523)
Clip	: Cu-Be (UNS C17200)	-
Spring	: Stainless steel	-
Other metallic part	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



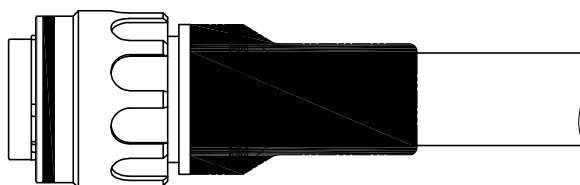
1. Strip the cable according to the given dimensions . Slide it into the heat shrink tubing①(not furnished) .



2. In case of a screened cable , widen and pull the screen all the way to the back . Fix the positioner on the crimping tool and set selector to the number corresponding to the conductor AWG as indicated on the positioner label . Fit conductor into the contacts②and make sure it is visible through its inspection hole in the crimp barrel . Open crimping tool then push contact fully into positioner and complete one crimping cycle . Remove from crimping tool and check that conductor is secure in contact and shows in inspection hole .



3. Slide crimped contact-conductor combinations according to the insulator marking by avoiding to twist the conductors . Introduce lightly the contacts into the insulator and verify that no conductors are crossed before pushing them completely . Check that all contacts hold in the insulator by verifying their alignment at the front of the insulator and they should remain in position when each conductor is given a gentle pull . Check that retention of the contact is correct with the recommended test tool . Bring the screen around the rear of the plug shell③and secure it with a band-it tie-wrap④(not furnished) to fix the screen in place . Cut , if necessary the excess screen .



4. Slide the heat shrink tubing . With a heat gun fully shrink the tubing until it retracts .

Crimping tool	: DPC.91.701.V
Extractor	: DCF.93.090.4LT
Female contact	: EGW.TM.660.ZZM
Female positioner	: DCE.91.09T.5MVM
Female retention testing tool	: DCK.91.091.4LRM
Female insertion tool	: DCV.09.05M.LA

**Straight plug , with keys (X) ,
with arctic grip and mold stop .
Series TM , multiple (25)**

ETUDE N° E6364-E6367

Echelle —	Dessiné	06.03.2014	OVU /JPBA
	Contrôle	06.03.2014	JPBA/ATVI
	Modif.	00	06.03.2014/ OVU



LEMO

CH-1024 Ecublens

FGX.TM.325.XLMT