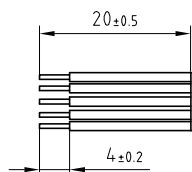
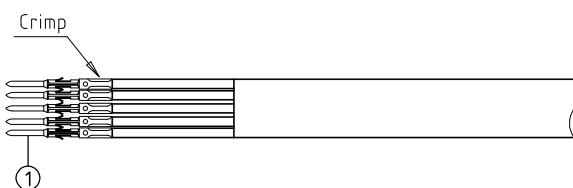


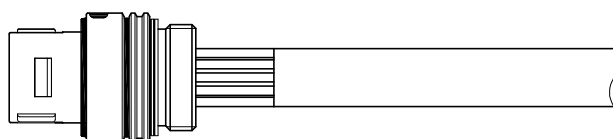
Outer shell	: Aluminium (AA 6262A) or (AA 6023)	Anthracite nickel
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Insulator	: PEEK	-
Male contact	: Brass (UNS C34500)	Gold plated (ISO 27874)
Clip	: Stainless steel	-
Other metallic part	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Glands	: Viton (FKM)	-



1. Strip the cable according to the given dimensions .



2. Fix the positioner on the crimping tool and set selector to the number corresponding to the conductor AWG as indicated on the positioner label. Fit conductor into the contacts ① and make sure it is visible through its inspection hole in the crimp barrel . Open crimping tool then push contact fully into positioner and complete one crimping cycle . Remove from crimping tool and check that conductor is secure in contact and shows in inspection hole .



3. Slide crimped contact-conductor combinations according to the insulator marking by avoiding to twist the conductors . Introduce lightly the contacts into the insulator and verify that no conductors are crossed before pushing them completely . Check that all contacts hold in the insulator by verifying their alignment at the front of the insulator and they should remain in position when each conductor is given a gentle pull . Check that retention of the contact is correct with the recommended test tool .

Crimping tool	: DPC.91.701.V
Extractor	: DCF.93.070.4LT
Male contact	: FGG.0B.555.ZZC
Male positioner	: DCE.91.070.BVC
Male retention testing tool	: DCK.91.071.0LRC

**Straight plug , with keys (P) , threaded backshell .
Series 2F , multipole (19)**

ETUDE N° E2628-E6308-E2324-E10073

Echelle —	Dessiné	19.06.2018	OVU / NHA
	Contrôle	19.06.2018	NHA / ATVI
	Modif.	00	19.06.2018/ OVU



LEMO

LEMO SA
Chemin des Champs-Courbes 28
1024 Ecublens - SWITZERLAND

Tel. (+41 21) 695 16 00
email : info@lemo.com
www.lemo.com

FGP.2F.319.XLCY