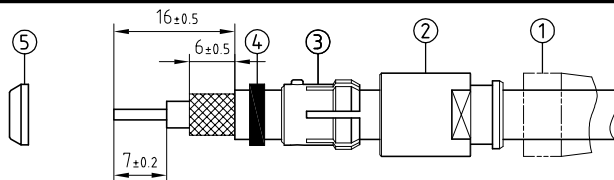
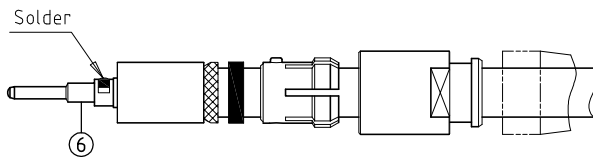


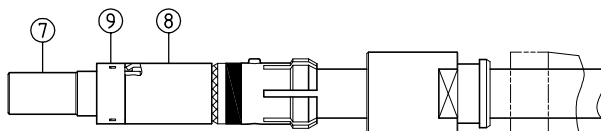
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Chrome plated (FS-QQ-C-320B)
Inner shell	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulators	: PTFE	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Clip	: Bronze (UNS C54400)	Nickel plated (FS-QQ-N-290A)
Gland	: Silicone (SI)	-
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Bend relief	: Polyurethane	Various colors



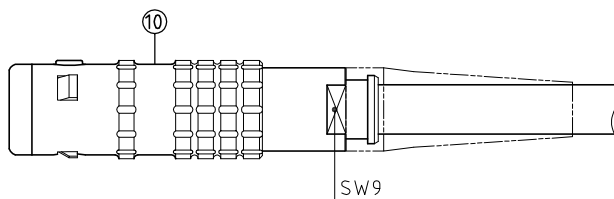
1. Strip the cable according to the given dimensions . (The end of the cable jacket must be cut properly) . Slide it into the bend relief①, the collet nut②, the collet③, the gland④ and the earthing cone⑤.



2. In case of a screened cable , fold screen back over the extremity of the earthing cone . Fit the conductor into the subassembly with contact⑥ until the insulating sleeve touche the dielectric and one can see the conductor in the contact hole and solder.



3. Slide the subassembly insulator⑦ onto the contact , locate the center-piece⑧ of the split insert carrier over the shoulder and key on the insert metal ring⑨. Push the earthing cone against the center-piece whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen . Push the gland , the collet against the earthing cone . Push the cable forward and verify that cable jacket is located under the gland .



4. Slide the plug shell⑩ over the insulator assembly , until that the key of the collet is inserted into the keyway inside the shell . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.8Nm . Slide the bend relief onto the collet nut .

Flat spanners set : DCP.91.001.TN
 Assembly plier : DPF.91.001.TA

**Straight plug , with key (G) , with cable collet and nut for bend relief .
 Series 1K , coaxial (50Ω)**

ETUDE N° E6041-E7182-E6081

Echelle	Dessiné	16.06.2015	OVU / NHA
	Contrôle	16.06.2015	NHA / ATVI
	Modif.	00	16.06.2015/ OVU



LEMO

CH-1024 Ecublens

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