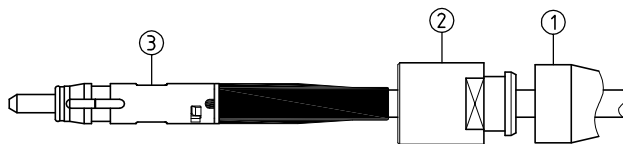
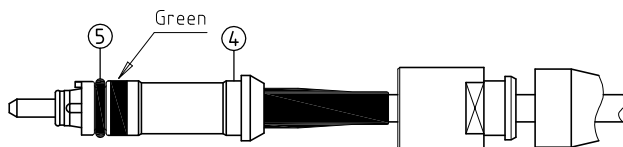


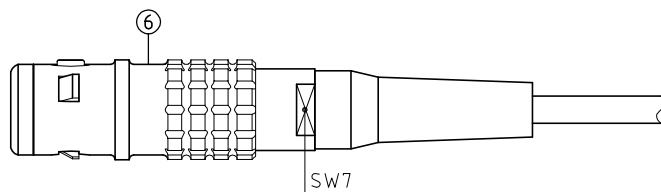
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Chrome plated (FS-QQ-C-320B)
Inner shell	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Clip	: Bronze (UNS C54400)	Nickel plated (FS-QQ-N-290A)
Inner sleeve	: Brass (UNS C38500)+PA6	Nickel plated (FS-QQ-N-290A)
O-ring	: Silicone (MVQ)	-
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Bend relief	: Polyurethane	Grey color
Male FO contact type F2	: FFS.F2.BB2.LCE30	See customer drawing



1. Slide onto the cable, the bend relief (1), the collet nut (2) and terminate the male fiber-optic contact (3) according to terminating instructions per document n°DOC.FO.CF2.0000.



2. Slide the inner sleeve (4) including the o-ring (5) over the FO contact until the key color locate slide into one of the contact keyway. Check that retention of the contact is correct.



3. Next slide the plug shell (6) over the subassembly making sure that the key on the inner sleeve goes into the keyway (under the color point) inside the shell. Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.7Nm. Slide the bend relief onto the collet nut.

Flat spanners set : DCP.91.001.TN
Assembly plier : DCF.91.001.TA

**Straight plug , with key (G) ,
with nut for bend relief .
Series OK , 1FO(typeF2) ferrule bore ϕ 126 μ m**

ETUDE N° E2669

Echelle —	Dessiné	29.04.2010	OVU /JPBA
	Contrôle	29.04.2010	JPBA/ CDE
	Modif.	00	29.04.2010/ OVU



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