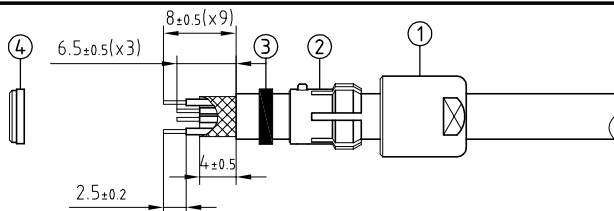
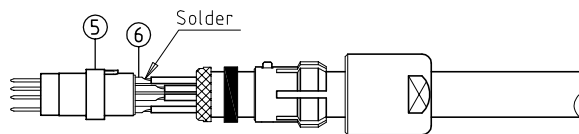


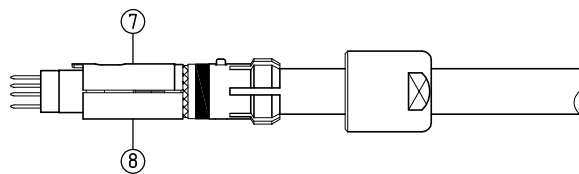
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Chrome plated (FS-QQ-C-320B)
Inner shell	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PEEK	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Clip	: Bronze (UNS C54400)	Nickel plated (FS-QQ-N-290A)
Gland	: Silicone (SI)	-
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



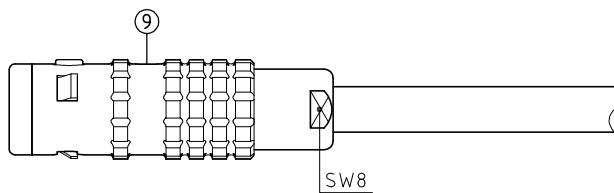
1. Strip the cable according to the given dimensions . (The end of the cable jacket must be cut properly) . Slide it into the collet nut①, the collet②, the gland③and the earthing cone④.



2. In case of a screened cable , fold screen back over the extremity of the earthing cone . Arrange the conductors according to the insulator⑤marking by avoiding to twist them . Fit conductor into the contacts⑥and solder . Verify that insulator and insulation remain clean .



3. Locate the slotted upper half⑦of the split insert carrier over the shoulder and key on the insulator then align and press together the other half⑧to form a complete cylinder . Push the earthing cone against the insert carriers whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen . Push the gland , and collet against the earthing cone . Push the cable forward and verify that cable jacket is located under the gland .



4. Next slide the plug shell⑨over the insulator assembly making sure that the key on the insert carrier goes into the keyway (under the color point) inside the shell . Locate the key of the collet into the slot of the shell . Finally screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.7Nm .

Flat spanners set : DCP.91.001.TN
Assembly plier : DPF.91.001.TA

Straight plug , with key (G) , with antirotating cable collet .

Series 0K , multipole (12)

ETUDE N° E6041-E7182-E10536-E10377-E7195-E6387

Echelle —	Dessiné	21.06.2016	OVU / NHA
	Contrôle	21.06.2016	NHA / ATVI
	Modif.	00	21.06.2016/ OVU



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