



Male sleeve	: Brass (UNS C38500)	Gold plated (ISO 27874)
Insulator	: PEEK	-
Female contact	: Cu-Be (UNS C17300)	Gold plated (ISO 27874)
Crimping collet	: Brass (UNS C38500)	Gold plated (ISO 27874)
Other insulating part	: PEEK	-
Crimp ferrule	: Cu (UNS C18700)	Gold plated (ISO 27874)

- Slide the cable into the crimp ferrule ① Strip according to the given dimensions .
- Winden the screen , slide the crimping collet ② fully onto the cable until the insulator touches the dielectric and one can see the conductor in the contact ③ hole . Solder the contact .
- Slide the crimp ferrule fully onto the screen until it touches the crimping collet . Crimp with crimping tool .
- Slide the coax male contact ④ into the plug insulator ⑤ front and the premounted cable assembly ⑥ into the insulator back .
- Screw the coax male contact with the male spanner ⑦ on the collet (verify that the four small pins fit well into the slots of the male contact) by holding it with the flat spanner SW2,2 of the installation tool . Tighten to the maximum torque value of 0,1Nm .

Crimping dimension	Crimping tool with dies : DPE.99.002.5K
	Installation tool : DCC.91.050.2LA
	Crimp ferrule : FFS.1B.160.DA
	For cable : RG.178B/U (50Ω)

**Male coaxial contact , type E ,
for cable crimping . (Cable group 2)
For series 2B , coaxial (50Ω)**

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Echelle	Dessiné	04.02.1994	GSC / GJE
	Contrôle	04.05.2018	NHA / ATVI
	Modif.	04	04.05.2018/ OVU