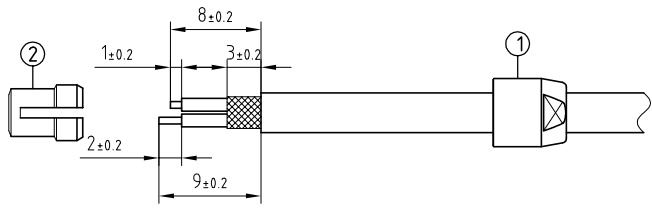
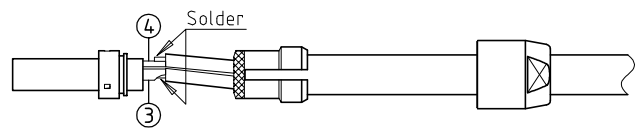


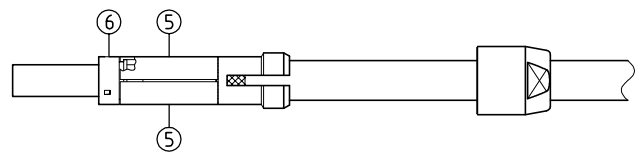
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Female sleeve	: Bronze (UNS C54400)	Gold plated (ISO 27874)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulators	: PEEK	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



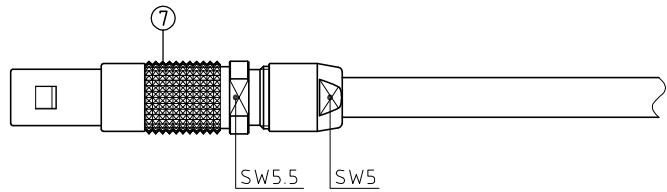
1. Strip the cable according to the given dimensions . Slide it into the collet nut ① and collet ②.



2. In case of a screened cable , fold screen back over the extremity of the collet . Solder one of the conductors into the central contact ③, the other on the tag of the intermediate earthing female sleeve ④. Make sure that no excess of solder comes into contact with the split center-pieces . If necessary protect with a thin heat shrink tubing (not supplied) .



3. Mount the split center-pieces ⑤ into the groove of the insert metal ring ⑥. Push the collet against the split center-pieces whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen .



4. Next slide the plug shell ⑦ over the insulator assembly by holding the collet . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.25Nm .

	For cables : Cable with 2 conductors AWG26 MAX.	Flat spanner	: DCP.99.050.TC
		Flat spanner	: DCP.99.055.TC

**Straight plug , with cable collet and nut .**  
**Series 00 , triaxial (50Ω)**

Echelle	Dessiné	13.10.1993	GS / RMO
	Contrôle	22.03.2017	NHA / ATVI
	Modif.	01	22.03.2017/ OVU

ETUDE N° E6139



**FFC.00.650.CLAC** \_\_ \_\_