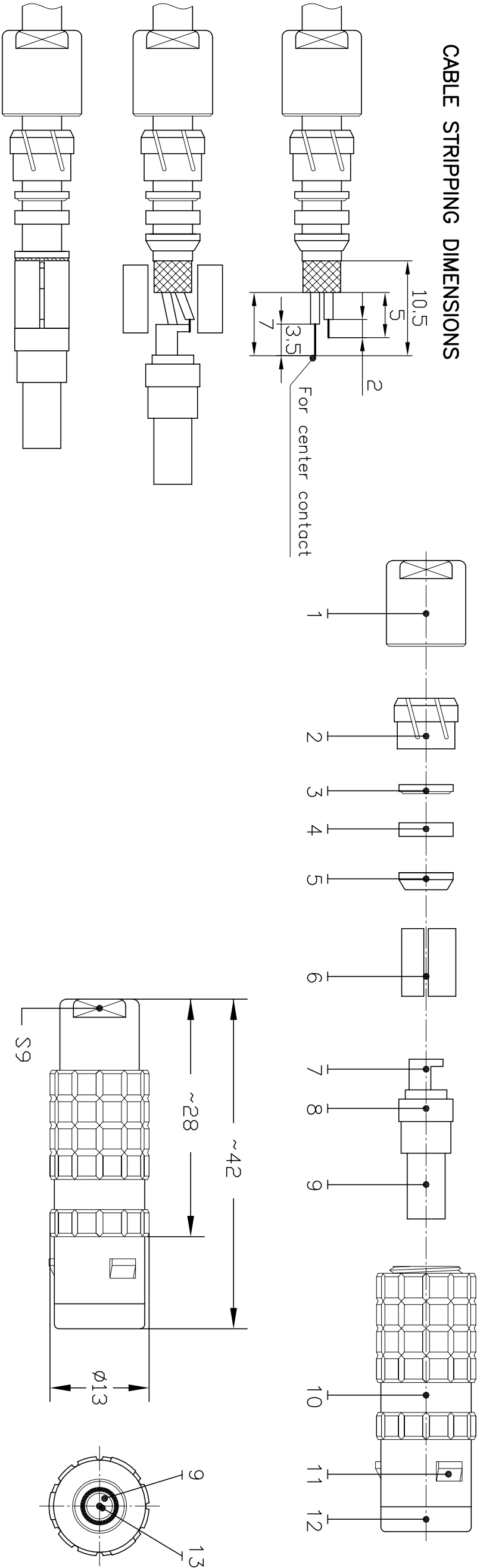




CABLE STRIPPING DIMENSIONS



- ASSEMBLY INSTRUCTIONS:
1. SLIDE COLLET NUT, COLLET, WASHER, GASKET, AND EARTHING CONE ONTO THE CABLE.
  2. STRIP CABLE TO DIMENSION AS SHOWN.
  3. SOLDER CONDUCTORS.

4. FOLD OUTER SCREEN BACK AROUND EARTHING CONE.
5. POSITION MIDPIECES ON INSERT.
6. POSITION GASKET, WASHER AND COLLET.
7. INSTALL OUTERSHELL AND TIGHTEN COLLET NUT TO MAXIMUM TORQUE VALUE: 0.8 Nm

13	MALE CONTACT	BRASS	Cu(0.5)–Ni(3)–Au(1.5)
12	INNER SLEEVE	BRASS	Cu(0.5)–Ni(3)
11	LATCHING SLEEVE	BRASS	Cu(0.5)–Ni(3)–Cr(0.3)
10	OUTERSHELL	BRASS	Cu(0.5)–Ni(3)–Cr(0.3)
9	INSERTS	PTFE	—
8	INSERT RING	BRASS	Cu(0.5)–Ni(3)
7	INTERMEDIATE CONTACT	BRASS	Cu(0.5)–Ni(3)–Au(1.5)
6	MIDPIECES	BRASS	Cu(0.5)–Ni(3)
5	EARTHING CONE	BRASS	Cu(0.5)–Ni(3)
4	GASKET	SILICONE	—
3	WASHER	BRASS	Cu(0.5)–Ni(3)
2	COLLET	BRASS	Cu(0.5)–Ni(3)
1	COLLET NUT	BRASS	Cu(0.5)–Ni(3)–Cr(0.3)
NO.	SPECIFICATION	MATERIAL	SURFACE TREATMENT (µm)

DIMENSIONS ARE IN TOLERANCES ARE: MM		ANGLES		THIRD ANGLE PROJECTION		 CH-1024 ECUBLENS									
DECIMALS		X ± 0.1 X 0.1				<div>FFA.1E.650.CTAC_ _</div>									
X ± 0.1		.XX ±		APPROVALS						DATE					
X 0.1		.XXX ±		DRAWN						BC					
MATERIAL				CHECKED						Ov					
SPECIFICATION										09/06/09					
DO NOT SCALE DRAWING				ISSUED				SIZE		CAGE CODE		DWG NO.		REV	
				PROD/QA				B		TWO CONDUCTORS CABLE		0			
								SCALE		—		SHEET			