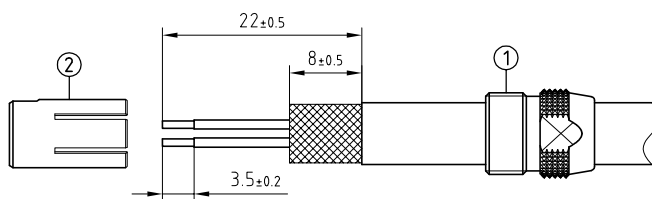
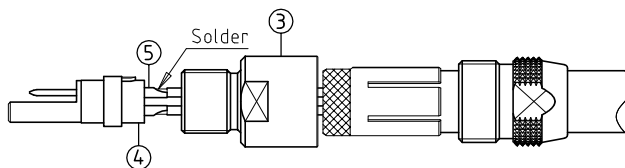


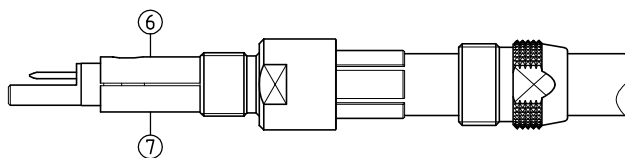
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Oversize collet sleeve	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PEEK	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 27874)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



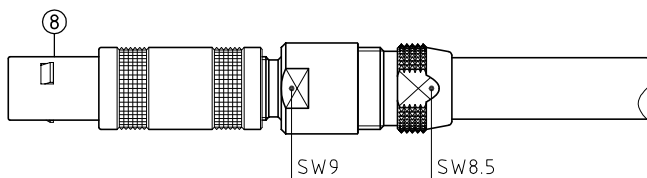
1. Strip the cable according to the given dimensions . Slide it into the collet nut (1) and the collet (2).



2. In case of a screened cable , fold screen back over the extremity of the collet . Slide the oversize collet sleeve (3) onto the cable until it butts onto the collet . Arrange the conductors according to the insulator (4) marking by avoiding to twist them . Fit conductor into the contacts (5) and solder . Verify that insulator and insulation remain clean .



3. Locate the slotted upper half (6) of the split insert carrier over the shoulder and key on the insulator then align and press together the other half (7) to form a complete cylinder .



4. Next slide the plug shell (8) over the insulator assembly . Screw the oversize with the appropriate tool and tighten to the maximum torque value of 0.5Nm . Push the collet against the oversize whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen . Finally screw the collet nut with the appropriate tool and tighten to the maximum torque value of 1.5Nm .

Assembly spanner : DCN.91.125.0TK

**Straight plug , with oversize cable collet .
Series 0S , multipole (4)**

ETUDE N° E7210-E10416-E10377

Echelle —	Dessiné	12.04.2002	BC / RMO
	Contrôle	08.01.2016	NHA / ATVI
	Modif.	03	08.01.2016/ OVU



CH-1024 Ecublens

FFA.0S.304.CLAK _ _