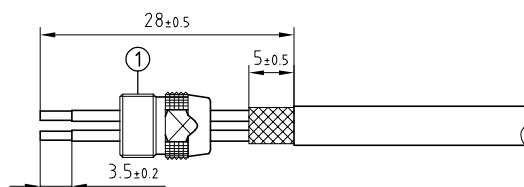
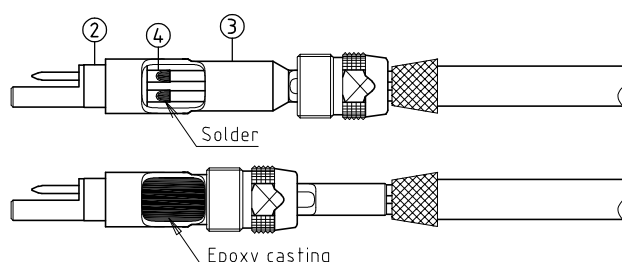


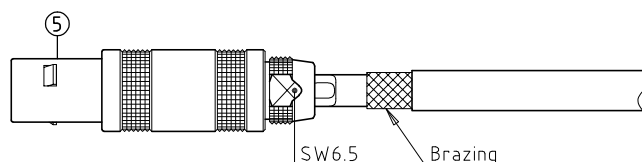
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PEEK	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 27874)
Collet brazing	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Sealing resin	: Epoxy	-



1. Strip the cable according to the given dimensions . Slide it into the collet nut①



2. In case of a screened cable , fold screen back over the cable . Slide the subassembly insulator②collet brazing③over the conductors . Arrange the conductors according to the insulator marking by avoiding to twist them . Fit conductor into the contacts④and solder . Verify that insulator and insulation remain clean . Fill with resin .



3. Next slide the plug shell⑤over the insulator assembly and screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.5Nm . Fold back the screen over the extremity of the collet brazing and solder .

Assembly spanner : DCN.91.125.0TK

**Straight plug , with collet for brazing for TH .**  
**Series 0S , multipole (2)**

ETUDE N° E7067-E10416

Echelle —	Dessiné	04.04.2019	OVU / NHA
	Contrôle	04.04.2019	NHA / ATVI
	Modif.	00	04.04.2019/ OVU



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