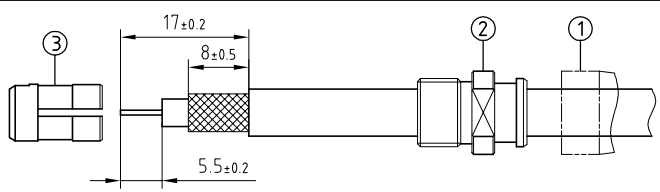
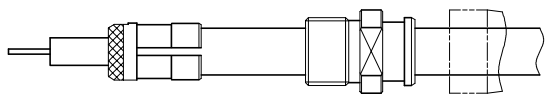


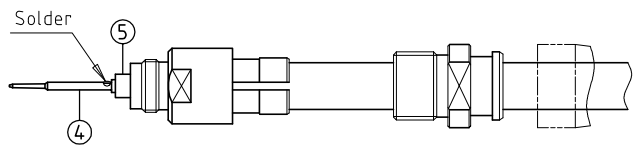
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Oversize collet sleeve	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PTFE	-
Insulating sleeve	: PTFE	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Other metallic part	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Bend relief	: Polyurethane	Various colors



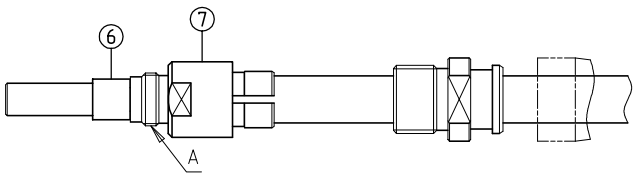
1. Strip the cable according to the given dimensions. Slide it into the bend relief ①, the collet nut ② and the collet ③.



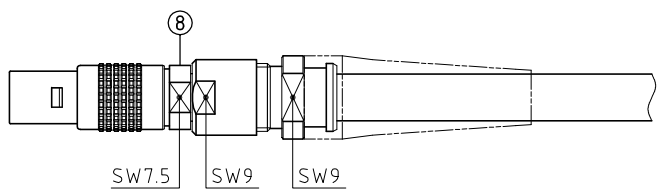
2. In case of a screened cable, fold screen back over the extremity of the collet.



3. Fit the conductor into the subassembly with contact ④ until the insulating sleeve ⑤ touches the dielectric and one can see the conductor in the contact hole and solder.



4. Slide the insulator ⑥ onto the contact. Push the collet against the oversized collet ⑦ whilst checking that the screen is being clamped around the whole circumference. Apply a small drop of thread lock (Loctite 270 or equivalent) on the oversized collet thread A.



5. Screw the connector shell ⑧ on the premounted cable and tighten with the appropriate tool to the maximum torque value of 0,5Nm. Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 1,5Nm. Slide the bend relief onto the collet nut.

Flat spanners set : DCP.0T.110.TN

**Straight plug, with oversize and cable collet and nut for bend relief.**  
**Series 0A, coaxial (75Ω)**

ETUDE N° E708-E1220-E7210

Echelle	Dessiné	28.06.2018	OVU / NHA
	Contrôle	28.06.2018	NHA / ATVI
	Modif.	00	28.06.2018/ OVU



LEMO SA  
 Chemin des Champs-Courbes 28  
 1024 Ecublens - SWITZERLAND

Tel. (+41 21) 695 16 00  
 email : info@lemo.com  
 www.lemo.com

**FFA.0A.275.CTAK62Z**