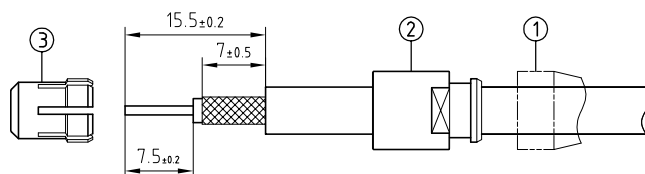
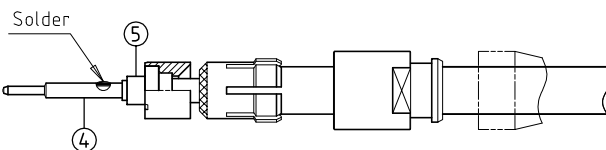


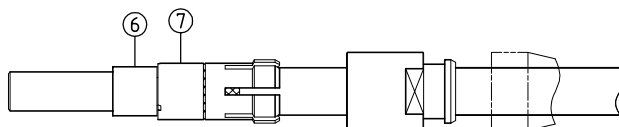
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PTFE	-
Insulating sleeve	: PTFE	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
Bend relief	: Polyurethane	Various colors



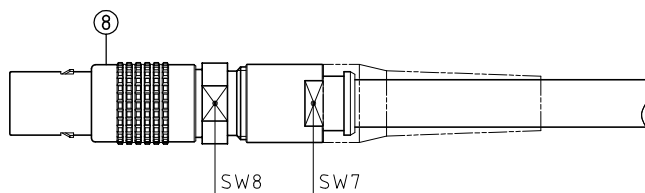
1. Strip the cable according to the given dimensions. Slide it into the bend relief ①, the collet nut ② and the collet ③.



2. In case of a screened cable, fold screen back over the extremity of the collet. Fit the conductor into the subassembly with contact ④ until the insulating sleeve ⑤ touches the dielectric and one can see the conductor in the contact hole and solder.



3. Slide the insulator ⑥ onto the contact. Push the collet against the center-piece ⑦ whilst checking that the screen is being clamped around the whole circumference and cut, if necessary, the excess screen.



4. Next slide the plug shell ⑧ over the insulator assembly. Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.5Nm. Slide the bend relief onto the collet nut.

Flat spanners set : DCP.91.001.TN

**Straight plug, with cable collet,
and nut for bend relief.
Series 0A, coaxial (50Ω)**

ETUDE N° E708

Echelle —	Dessiné	26.05.2015	OVU / NHA
	Contrôle	03.06.2015	NHA / ATVI
	Modif.	01	03.06.2015/ OVU



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