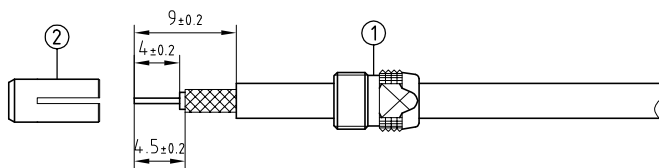
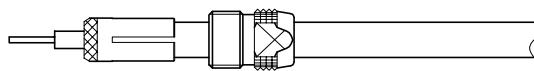


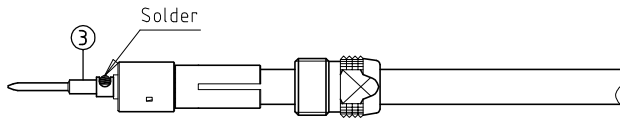
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PTFE	-
Insulating sleeve	: PTFE	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 4523)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



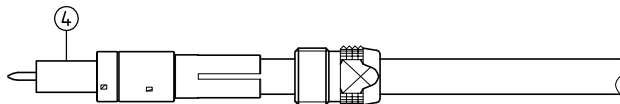
1. Strip the cable according to the given dimensions . Slide it into the collet nut (1) and the collet (2).



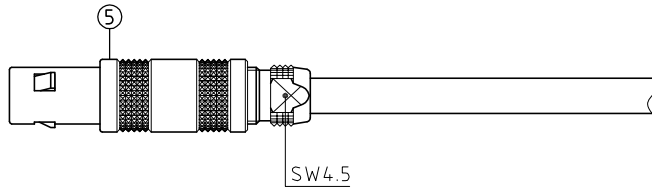
2. Fold screen back over the extremity of the collet and cut , if necessary , the excess screen .



3. Fit the conductor into the subassembly with contact (3) until the insulating sleeve touches the dielectric and one can see the conductor in the contact hole and solder .



4. Slide the subassembly with insulator (4) onto the contact .



5. Next slide the plug shell (5) over the insulator assembly . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0,25Nm .

Flat spanner : DCP.99.045.TC
Spanner for assembly : DCN.91.905.0TK

**Straight plug with cable collet .
Series 00 , coaxial (50Ω)**

Echelle	Dessiné	28.10.1998	OVU / JCHU
	Contrôle	21.05.2013	JPBA / ATVI
	Modif.	02	21.05.2013 / OVU

ETUDE N° E6044



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