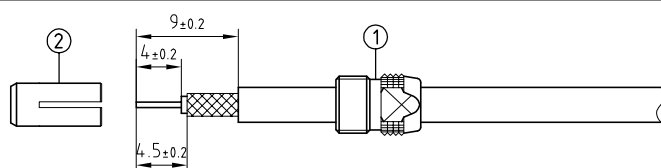
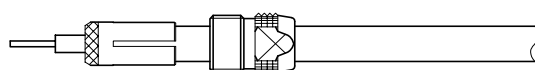


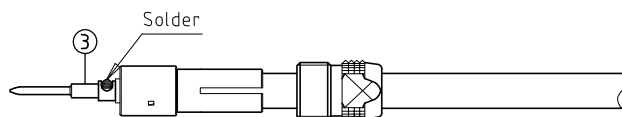
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PEEK	-
Insulating sleeve	: PEEK	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 27874)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



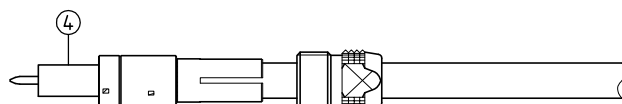
1. Strip the cable according to the given dimensions . Slide it into the collet nut ① and the collet ②.



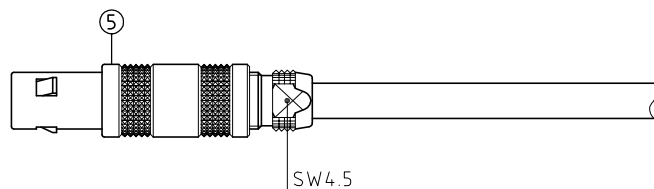
2. Fold screen back over the extremity of the collet and cut , if necessary , the excess screen .



3. Fit the conductor into the subassembly with contact ③ until the insulating sleeve touches the dielectric and one can see the conductor in the contact hole and solder .



4. Slide the subassembly with insulator ④ onto the contact .



5. Next slide the plug shell ⑤ over the insulator assembly . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0,25Nm .

Flat spanner : DCP.99.045.TC
Spanner for assembly : DCN.91.905.0TK

Straight plug with cable collet .
Series 00 , coaxial (50Ω)

ETUDE N° E6044-E9299

Echelle —	Dessiné	05.04.2018	OVU / NHA
	Contrôle	05.04.2018	NHA / ATVI
	Modif.	00	05.04.2018/ OVU



LEMO

LEMO SA
Chemin des Champs-Courbes 28
1024 Ecublens - SWITZERLAND

Tel. (+41 21) 695 16 00
email : info@lemo.com
www.lemo.com

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