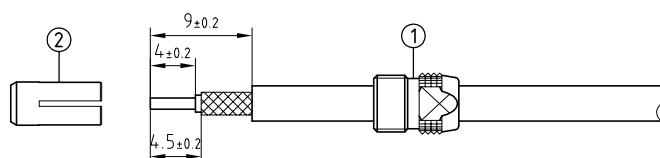
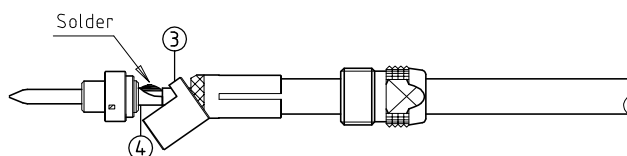


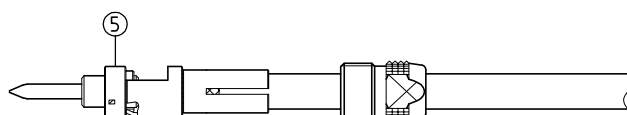
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Latch sleeve	: Special brass	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PEEK	-
Male contact	: Brass (UNS C38500)	Gold plated (ISO 4523)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



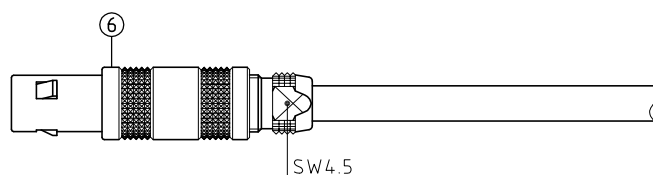
1. Strip the cable according to the given dimensions . Slide it into the collet nut ① and the collet ②.



2. In case of a screened cable , fold screen back over the extremity of the collet . Slide the center-piece ③ over the conductor . Fit the conductor into the subassembly with contact ④ and solder . Verify that insulator and insulation remain clean .



3. Locate the center-piece of the split insert carrier over the shoulder and key on the insert metal ring ⑤. Push the collet against the insert carrier whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen .



4. Next slide the plug shell ⑥ over the insulator assembly by holding the collet . Screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0.25Nm .

Flat spanner : DCP.99.045.TC  
Spanner for assembly : DCN.91.905.0TK

**Straight plug with cable collet .**  
**Series 00 , unipole (Ø1.3)**

ETUDE N° E6044-E7158

Echelle —	Dessiné	15.01.2013	OVU / JPBA
	Contrôle	15.01.2013	JPBA / ATVI
	Modif.	00	15.01.2013 / OVU



**LEMO**

CH-1024 Ecublens

**FFA.00.113.CLAC** \_\_ \_\_