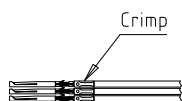


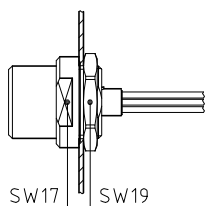
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Earthing crown	: Bronze (UNS C54400)	Nickel plated (FS-QQ-N-290A)
Insulator	: PEEK	-
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 4523)
Clip	: Stainless steel	-
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)
O-rings	: Silicone (MVQ)	-



1. Strip the cable according to the given dimensions .

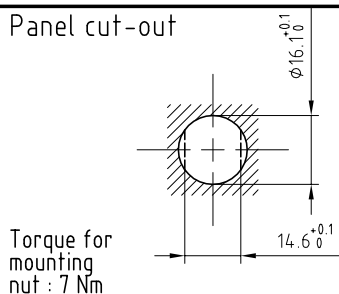


2. Fix the positioner on the crimping tool and set selector to the number corresponding to the AWG as indicated on the positioner label . Fit conductor into the contacts and make sure it is visible through its inspection hole in the crimp barrel . Open crimping tool then push contact fully into positioner and complete one crimping cycle . Remove from crimping tool and check that conductor is secure in contact and shows in inspection hole .



3. Drill the panel hole and install the connector with the appropriate tool . Slide crimped contact-conductor combinations according to the insulator marking by avoiding to twist the conductors . Introduce lightly the contacts into the insulator and verify that no conductors are crossed before pushing them completely . Check that all contacts hold in the insulator by verifying their alignment at the front of the insulator and they should remain in position when given a gentle pull to each conductor . Check that retention of the contact is correct with the recommended test tool .

Panel cut-out



Crimping tool	: DPC.91.701.V	-
Extractor	: DCF.91.070.2LT	
Female contact	: EGG.1B.655.ZZM	
Female positioner	: DCE.91.071.BVM	
Female retention testing tool	: DCK.91.071.0LRM	

Fixed socket visible shell nut fixing , with key (G) , with extended insulator . Series 1K , multipole (6)

ETUDE N° E3123

Echelle	Dessiné	11.04.2012	OVU /JPBA
	Contrôle	11.04.2012	JPBA/ATVI
	Modif.	00	11.04.2012/ OVU



CH-1024 Ecublens

EHG.1K.306.CYM