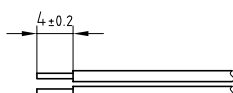
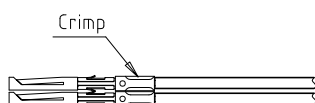


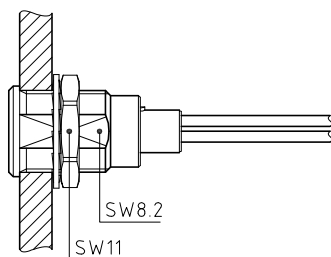
Outer shell	: Aluminium (AA 6262A) or (AA 6023)	Anthracite nickel
Earthing crown	: Cu-Be (UNS C17300)	Nickel plated (FS-QQ-N-290A)
Insulator	: PEEK	-
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 4523)
Clip	: Cu-Be (UNS C17200)	-
Hexagonal nut	: Aluminium (AA 6262A) or (AA 6023)	Natural anodized
Locking washer	: Bronze (UNS C52100)	Nickel plated (FS-QQ-N-290A)



1. Strip the cable according to the given dimensions .

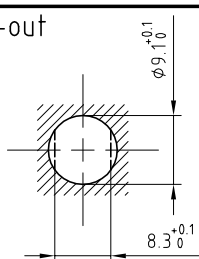


2. Fix the positioner on the crimping tool and set selector to the number corresponding to the conductor AWG as indicated on the positioner label . Fit conductor into the contacts and make sure it is visible through its inspection hole in the crimp barrel . Open crimping tool then push contact fully into positioner and complete one crimping cycle . Remove from crimping tool and check that conductor is secure in contact and shows in inspection hole .



3. Drill the panel hole and install the connector with the appropriate tool . Slide crimped contact-conductor combinations according to the insulator marking avoiding twisting of the conductors . Fit the contacts gently into the insulator and verify that no conductors are crossed before pushing them completely . Check that all contacts hold in the insulator by verifying their alignment at the front of the insulator and they should remain in position when each conductor is given a gentle pull . Check that retention of the contact is correct with the recommended test tool .

Panel cut-out



Torque for mounting nut : 1 Nm

Crimping tool : DPC.91.701.V
Extractor : DCF.93.090.4LT
Female contact : EGG.0B.660.ZZM
Female positioner : DCE.91.090.BVM
Female retention testing tool : DCK.91.091.4LRM

Fixed socket with nut fixing , with keys (N)
Series 0F , multipole (3)

ETUDE N° E6232.0F

Echelle —	Dessiné	11.02.2009	JPBA/ OVU
	Contrôle	09.02.2011	JPBA/ ATVI
	Modif.	01	09.02.2011/ OVU



LEMO

CH-1024 Ecublens

E6232.0F.303.XLM