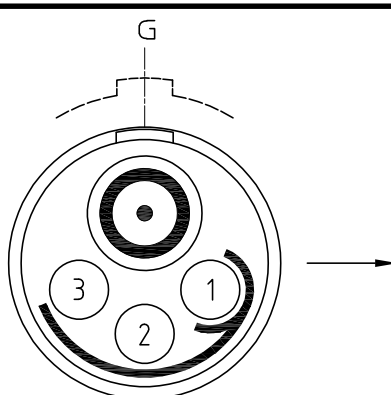
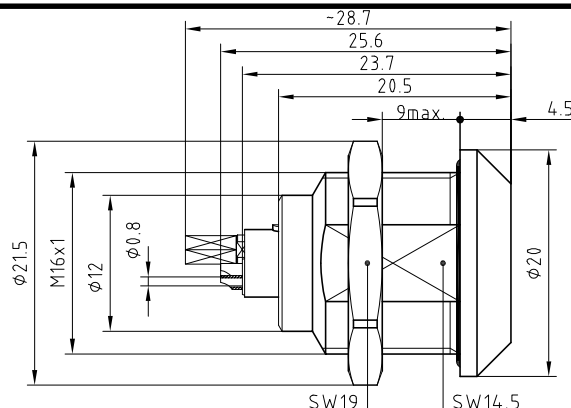
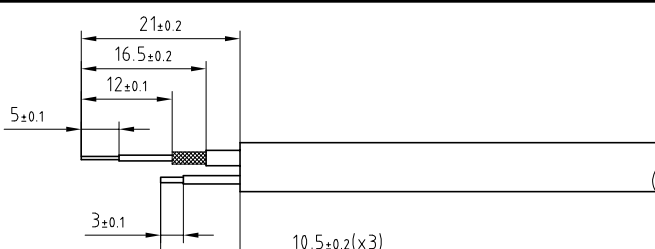
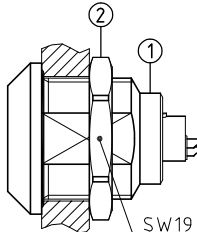
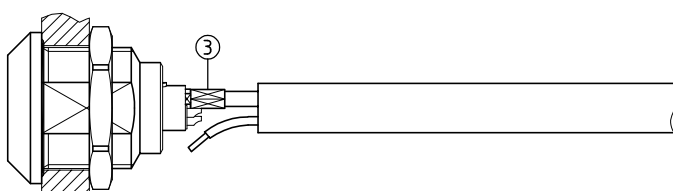
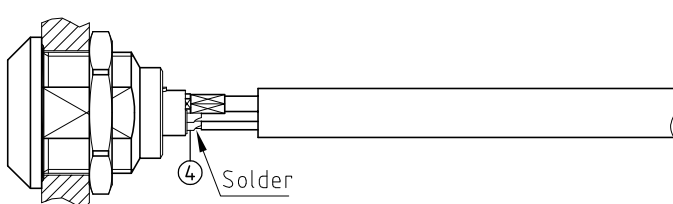
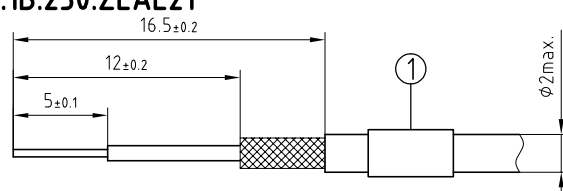
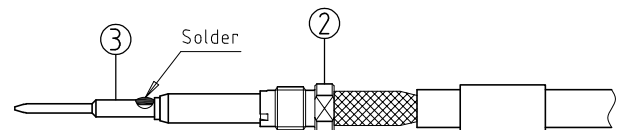
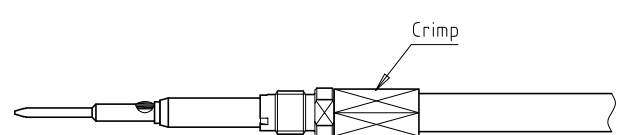
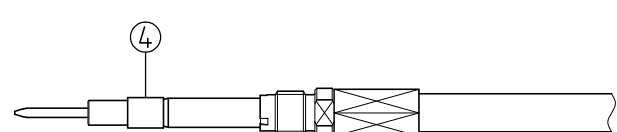
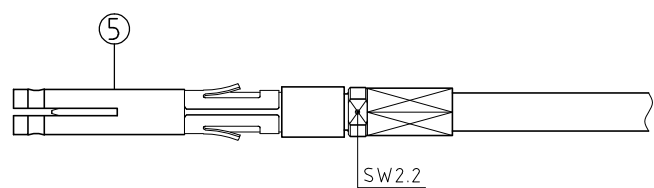
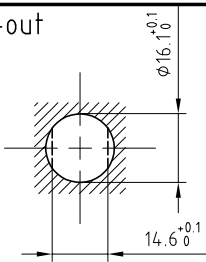
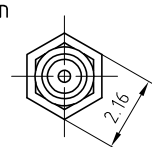


			
Outer shell Earthing crown Insulator Female contact Other metallic parts O-rings		: Brass (UNS C38500) : Bronze (UNS C54400) : PEEK : Bronze (UNS C54400) : Brass (UNS C38500) : Silicone (MVQ) Chrome plated (FS-QQ-C-320B) Nickel plated (FS-QQ-N-290A) - Gold plated (ISO 27874) Nickel plated (FS-QQ-N-290A) -	
Coaxial contact subassembly : Female sleeve Insulator Mâle contact Crimping collet Other insulating part Crimp ferrule Clip		: Bronze (UNS C54400) : PEEK : Brass (UNS C38500) : Brass (UNS C38500) : PEEK : Cu (UNS C18700) : Cu-Be (UNS C17200) Gold plated (ISO 27874) - Gold plated (ISO 27874) Gold plated (ISO 27874) - Gold plated (ISO 27874) -	
 1. Strip the cable according to the given dimensions .  2. Drill the panel hole and install the connector① and screw the nut② with the appropriate tool .  3. Mount the female coaxial contact③ according to the separate instructions given beside .  4. Fit conductor into contact④, and solder . Verify that insulator and insulation remain clean .		Coaxial contact : PSS.1B.250.ZLAE21  1. Slide the cable into the crimp ferrule① Strip according to the given dimensions .  2. Widen the screen , slide the crimping collet② fully onto the cable until the insulator touches the dielectric and one can see the conductor in the contact③ hole . Solder the contact .  3. Slide the crimp ferrule fully onto the screen until it touches the crimping collet . Crimp with crimping tool .  4. Slide the insulator④ on the contact .  5. Screw the female sleeve⑤ fitted with the clip onto the crimp backnut and tighten with the appropriate tool to the maximum torque value of 0,1Nm .	
Panel cut-out  Torque for mounting nut : 7 Nm		Crimping dimension  (For Coax)	
		Spanner for coaxial contact: DCC.91.019.1LA Crimping tool with dies : DPE.99.025.45K (For Coax)	
		(For Shell)	
Fixed socket , nut fixing , with key (G) . (Cable group 2) Series 1K , 1coax50Ω(typeF) + 3LV(∅0,9)		Echelle —	Dessiné 12.09.2019 OVU / NHA
			Contrôle 12.09.2019 NHA / ATVI
ETUDE N° E6041-E7182-E9031-E6405-E2391			Modif. 00 12.09.2019/ OVU
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		EGG.1K.803.CLL2	